

Date: Wednesday, 25/06/2008 12:00:30 PM  
 User: Julie Lecocq

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: GASKET		
Job Number	: 40092			Part Number	: D35661		
Estimate Number	: 12791			Drawing Number	: D3566 REV C		
P.O. Number	:			Project Number	: N/A		
This Issue	: 25/06/2008	S.O. No.	:	Drawing Revision	: C		
Prsh Rev.	: NC			Material	:		
First Issue	: / /	Type	: SMALL /MED FAB	Due Date	: 02/07/2008		
Previous Run	: 39465			Qty:	20	Um:	Each
Written By	:						
Checked & Approved By	<u>JUL 08.6.25</u>						
Comment	: Est Rev:A New Issue 07-03-08 ec						
	Est Rev:B Added Drain Holes 07-07-09 JLM						
	Est Rev:C As per Rev C 07-09-09 JLM Verified By:EC						

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	MNEO60S063	NEOPRENE SHEET 0.063 
		Comment: Qty.: 0.9566 sf(s)/Unit Total : 19.1310 sf(s) NEOPRENE SHEET 0.063
		<u>107655</u> <u>HB 8-7-2</u>
2.0	WATER JET	FLOW WATER JET 
		Comment: FLOW WATER JET 1-Cut as per Dwg D3566 Dwg Rev: <u>C</u> <u>HB 8-7-2</u> Prog Rev: <u>C</u>
		2-Deburr if necessary
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE 
		<u>HB 8-7-2</u>
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE
4.0	QC8	SECOND CHECK 
		<u>counted</u> <u>S080712xx22</u>
		Comment: SECOND CHECK
5.0	PACKAGING 1	PACKAGING RESOURCE #1 
		<u>8/1/2</u> <u>SG</u>
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>F5 E12</u>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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6.0 QC21 FINAL INSPECTION/W/O RELEASE



08/07/03 JH

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-07-03

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

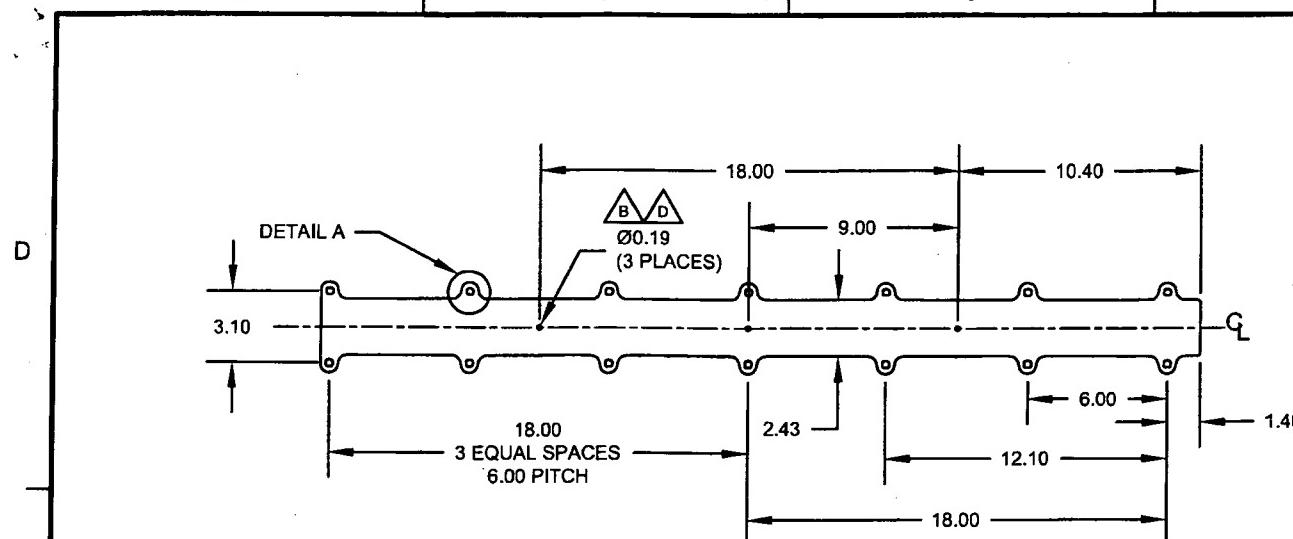
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

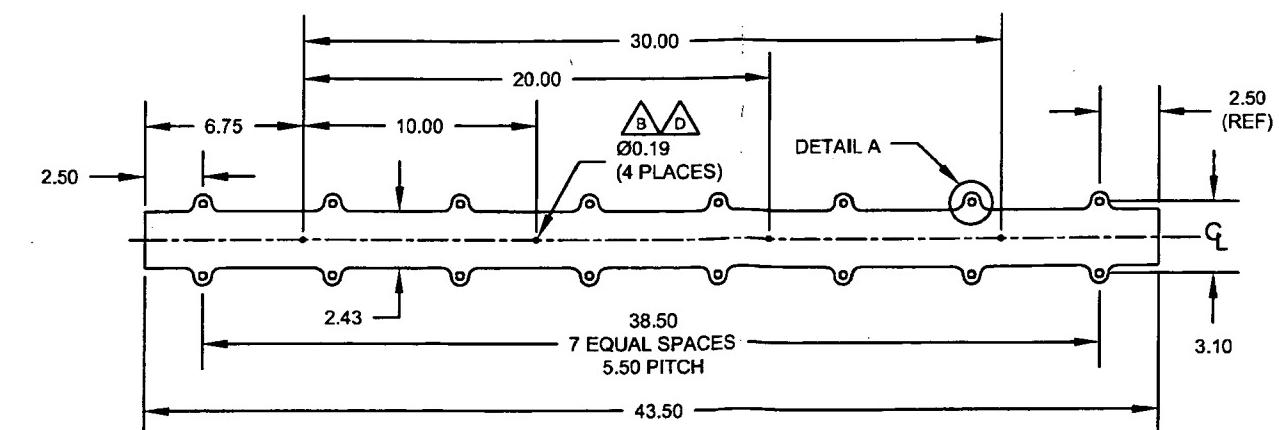
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

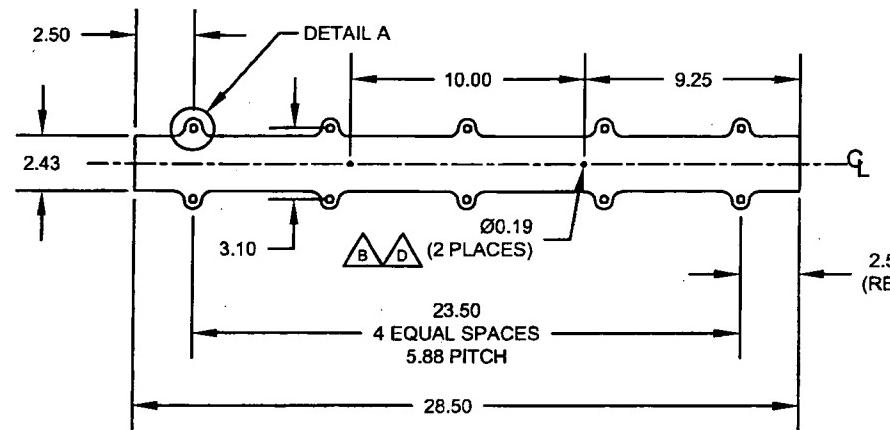
8 7 6 5 4 3 2 1



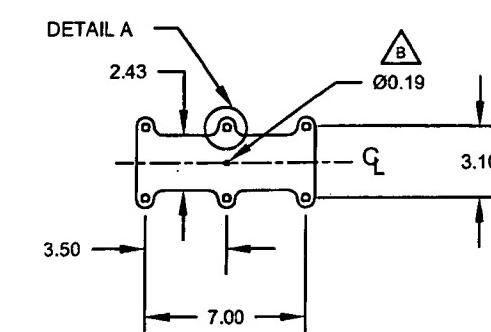
D3566-1 GASKET



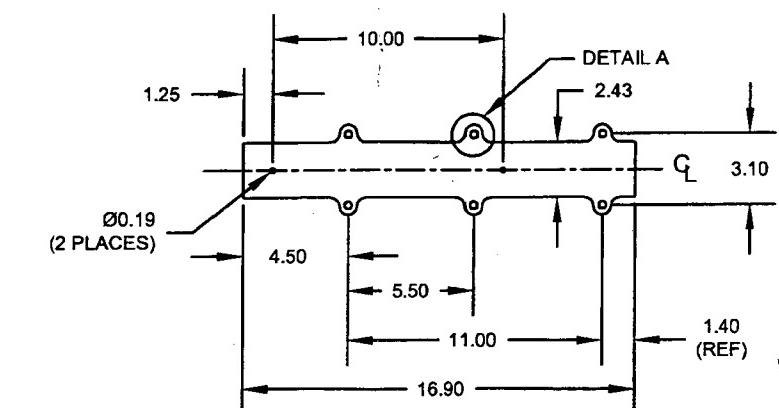
D3566-5 GASKET



D3566-7 GASKET



D3566-13 GASKET

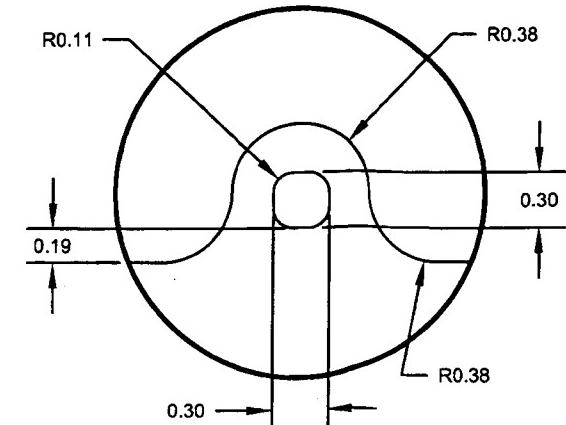


D3566-15 GASKET D

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 40082

RELEASED  
07.09.04

- NOTES:**
- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC M-NEO60-S.063)
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: N/A
  - 6) IDENTIFICATION: NONE
  - 7) WEIGHT: SEE TABLE IN ZONE A3
  - 8) PARTS ARE SYMMETRIC ABOUT GL



DETAIL A  
SCALE 1:1

WEIGHTS:  
 D3566-1 0.29 lbs  
 D3566-5 0.36 lbs  
 D3566-7 0.24 lbs  
 D3566-13 0.07 lbs  
 D3566-15 0.15 lbs

C	UPDATE DRAWING TEMPLATE; CHANGE ALL (TYP X PLS) TO (X PLACES); A8: UPDATE NOTES; A8, B2: ADD D3566-15; A5: INCREASE SIZE OF DETAIL A;	CB	07.08.21
B	ADD DRAIN HOLES	PH	07.04.17
A	NEW ISSUE	PH	06.12.18
REV.	DESCRIPTION		BY DATE
DESIGN	<i>PH</i>		<b>DART AEROSPACE LTD</b>
DRAWN	<i>CB</i>		HAWKESBURY, ONTARIO, CANADA
CHECKED	<i>PH</i>		DRAWING NO.
MFG. APPR.	<i>SI</i>		REV. C
APPROVED	<i>NP</i>		D3566
DE APPR.	<i>NP</i>		SHEET 1 OF 1
DATE	07.08.21		TITLE
			SCALe
			GASKET
			1:8
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DART AEROSPACE LTD	Work Order: 40092
Description: GASKET	Part Number: D3566-1
Inspection Dwg: D3566-1 Rev: C	Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

## X First Article      Prototype

Measured by:	HB	Audited by:	C	Prototype Approval:	N
Date:	8-7-2	Date:	08/07/02	Date:	8

<b>Rev</b>	<b>Date</b>	<b>Change</b>	<b>Revised by</b>	<b>Approved</b>
A		New Issue	KJ/JLM	